

4862 Chart

#	Program	Blue	Green	Red	Yellow	Length	Differential	Needles	Width	Blade	Upper Looper	Converter	Cover or Table	Foot	Stitch Finger
1	Cover Stitch	*	*		*	3.0	1.0	L 1-2	3.5	Down	Down		Table	A	Down
1	2 Thread Chainstitch		*		*	3.0	1.0	L 2	3.5	Down	Down		Table	A	Down
2	4 Thread Overedge	*	*	*	*	2.5	1.0	R 1-2	5.5	Up	Up		Cover	B	Up
3	3 Thread Overedge Narrow		*	*	*	2.5	1.0	R 2	5.5	Up	Up		Cover	B	Up
3	3 Thread Overedge Wide	*		*	*	2.5	1.0	R 1	5.5	Up	Up		Cover	B	Up
4	3 Thread Flatlock Wide	*		*	*	2.0	1.0	R 1	5.5	Up	Up		Cover	B	Up
5	2 Thread Flatlock Wide	*			*	2.0	1.0	R 1	5.5	Up	Up	Engaged	Cover	B	Up
6	2 Thread Overedge Narrow		*		*	2.0	1.0	R 2	5.5	Up	Up	Engaged	Cover	B	Up
6	2 Thread Overedge Wide	*			*	2.0	1.0	R 1	5.5	Up	Up	Engaged	Cover	B	Up
7	3 Thread Flat Hem		*	*	*	1.0	1.0	R 2	5.5	Up	Up		Cover	B	Down
8	3 Thread Folded Rolled Hem		*	*	*	1.0	1.0	R 2	5.5	Up	Up		Cover	B	Down
9	2 Thread Folded Rolled Hem		*		*	1.0	1.0	R 2	5.5	Up	Up	Engaged	Cover	B	Down
10	2 Needle 3 Thread Overedge	*	*		*	2.0	1.0	R 1-2	5.5	Up	Up	Engaged	Cover	B	Up



Home of the "Happy Serger"

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