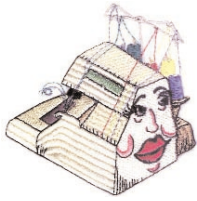


Pfaff Serger Conversion to Coverstitch

Following is a step by step setup for Program #1, 2 or 3:

1. Press plus button until you see the selected program #.
2. Press the P button until you see the program # in A position.
This offers you a personal memory to store settings.
3. Bring needles into the lowest position.
4. Move Upper Looper disconnection lever to the left so the upper looper will not come above bed of serger.
5. Move Stitch Finger and Cutting Blade to lower position (disengaged).
6. Change Cutting Width to 3.5
7. Bring needles to the highest position, then remove needles.
8. Attach Sewing Table.
9. Thread the Coverstitch Looper (purple thread path) with a good quality serger thread.
10. Insert needles.
11. Thread needle paths.
12. Place a large scrap of fabric under foot and extend behind foot about 2”.
13. Lower presser foot.
14. Lower the needles into fabric.
15. Hold fabric behind the foot and in front of the foot as you stitch 3 stitches.
16. Clip the needle and looper threads close to the foot.
17. Guide the fabric as you serge.
18. Adjust tensions, if necessary, to get a good stitch. Leave fabric under foot.
19. Stitch to the edge of the scrap fabric. Butt the edge of fashion fabric to the scrap fabric and continue serging as you guide the stitching along the first guideline.
20. Serge to the edge of square then serge off onto another scrap of fabric.
21. Continue in this manner until all lines are stitched.



Pfaff Serger Conversion to Chainstitch

Following is a step by step setup for Program #4:

1. Press plus button until you see program #4.
2. Press the P button until you see #4A. This offers you a personal memory to store settings.
3. Bring needles into the lowest position.
4. Move Upper Looper disconnection lever to the left so the upper looper will not come above bed of serger.
5. Move Stitch Finger and Cutting Blade to lower position (disengaged).
6. Change Cutting Width to 3.5
7. Bring needles to the highest position, then remove needles.
8. Attach Sewing Table.
9. Thread the Chain Looper (purple thread path) with a good quality serger thread.
10. Insert needle L 2.
11. Thread needle Green path.
12. Place a large scrap of fabric under foot and extend behind foot about 2”.
13. Lower presser foot.
14. Lower the needle into fabric.
15. Hold fabric behind the foot and in front of the foot as you stitch 3 stitches.
16. Clip the needle and looper threads close to the foot.
17. Guide the fabric as you serge.
18. Adjust tensions, if necessary, to get a good stitch. Leave fabric under foot.
19. Stitch to the edge of the scrap fabric. Butt the edge of fashion fabric to the scrap fabric and continue serging as you guide the stitching along the first guideline.
20. Serge to the edge of square then serge off onto another scrap of fabric.
21. Continue in this manner until all lines are stitched.