

4870 Conversion Booklet

This booklet is helpful in converting
“Making Friends With Decorative Serging On the Pfaff 4872” for use with the 4870.

Dear 4870 Owners:

After many requests I am offering this conversion information for the Pfaff 4870 serger. When I decided to write this book for the 4872 I chose to make it very specific to this model so it would be very user friendly. It would have been too confusing to have several models listed because of the format used in the book.

I would like to make a few suggestions that I believe would make this conversion process simple.

1. Go page by page with this booklet in hand and write the appropriate stitch # and needle position(s) on each page of the book.
2. It would be helpful to start a card file of stitches completed using the **Serger Project Cards**.

Serger Project Cards are helpful for recording the various settings you need to remember to recreate the stitch. There is also a generic version of the **Serger Project Cards** if you would like to see which best suits your needs. It is my opinion that the 4872-62 cards are best for use with your 4870 model for the reasons shown below.

Linda

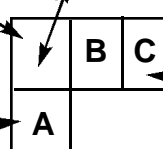
Serger Project Card-4872-4862

Technique:				Stitch #			
Tension		Thread Used		Settings			
Blue				Length			
Green				Width			
Red				Foot			
Yellow				Plate			
Purple				Differential			
Needles		Needle Type		Attach		Position of: Move	
R	1	2		Overlock Cover or Sewing Table		Stitch Finger	Up - Down
L	0	1	2			Upper Blade	Up - Down
				Use Converter	Yes - No	Upper Looper	Up - Down

You have the same color coding.

Your needle positions are A, B & C.

Chain needle is A.



Overlock needles B & C

You do not have coverstitch capability.

You will change your plate for rolled hem and very narrow seams. The Stitch Finger up position refers to using the Normal Plate. The Stitch Finger down position refers to using the Rolled Hem Plate.

Your converter sets on top of your upper looper. It slides to the left or right. Left is engaged-Right is disengaged.



I will post updates and additions as necessary on the web site. Look there to keep up to date.

Home of the “Happy Serger”

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Use the following information to aid in converting to the proper stitch # and needle position(s) needed for the Pfaff 4870.

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Page	Key	Title-Use Stitch	
1	A	Dedication	
2	A	Table of Contents	
3	A	How To Use This Workbook	
3-4	D	Introduction To Your Serger-Review in your 4870 manual.	
4	A	Thread Tension-Balancing Stitches	
5	A	Maintenance And Oiling-Color Coding	
5	A	Tying On a New Decorative Thread	
6	A	Items needed to Complete Workbook	
7	A	Decorative Serging Hints And Helps	
8	A	Decorative Threads List	
9	A	Woolly Nylon	
			Key
			A= Most info applies to your serger.
			NA= Does not apply to your serger, or is not available to you.
			D= Differs, review in your manual.
			UL= Upper Looper
			LL= Lower Looper
			W= Wide
			N= Narrow
			Needles
10		#5- 3 Thread Overlock Wide	B
11		#5- 3 Thread Overlock Wide	B
12		#5- 3 Thread Overlock Wide	B
13		#5- 3 Thread Overlock Wide	B
14-15		#5- 3 Thread Overlock Wide	W-B/N-C
16		#5- 3 Thread Overlock Wide	B
17		#5- 3 Thread Overlock Wide	B
18		#7- 4 Thread Overlock	B & C
19		#7- 4 Thread Overlock	B & C
20		#4- 3 Thread Overlock Narrow	C
21		#4- 3 Thread Overlock Narrow	C
22		#4- 3 Thread Overlock Narrow	C
23		#4- 3 Thread Overlock Narrow	C
24		#4- 3 Thread Overlock Narrow	C
25		#17- 3 Thread Flatlock Wide	B
26		#2- 2 Thread Flatlock Wide	B
27		#2- 2 Thread Flatlock Wide	B
28		#2- 2 Thread Flatlock Wide	B
29-30		#2- 2 Thread Flatlock Wide	B
31		#2- 2 Thread Flatlock Wide	B
32-33		#2- 2 Thread Flatlock Wide	B
34		#2- 2 Thread Flatlock Wide	B
35		#2- 2 Thread Flatlock Wide	B

Page	Key	Title-Use Stitch	Needles
36		#2- 2 Thread Flatlock Wide	B
37		#2- 2 Thread Flatlock Wide	B
38		#2- 2 Thread Flatlock Wide	B
39-40		#2- 2 Thread Flatlock Wide	B
41-42		#2- 2 Thread Flatlock Wide	B
43		#2- 2 Thread Flatlock Wide	B
44		#1- 2 Thread Flatlock Narrow	C
45		#1- 2 Thread Flatlock Narrow	C
46-47		#1- 2 Thread Flatlock Narrow	C
48		#1- 2 Thread Flatlock Narrow	C
49		#1- 2 Thread Flatlock Narrow	C
50		#1- 2 Thread Flatlock Narrow	C
51		#1- 2 Thread Flatlock Narrow	C
52		#18- 3 Thread Rolled Hem	C
53		#13- 2 Thread Rolled Hem	C
54		#18- 3 Thread Rolled Hem	C
55-56		#18- 3 Thread Rolled Hem	C
57		#18- 3 Thread Rolled Hem	C
58		#8- Chainstitch	A
59		#8- Chainstitch	A
60		#8- Chainstitch	A
61		#8- Chainstitch	A
62		#8- Chainstitch	A
63-64	NA	Cover Hem	
65	NA	Coverstitch Pintucks	
66	NA	Cover Hem-Faggoting	
67-68	NA	Coverstitch Couching-Method 1	
67-68	NA	Coverstitch Couching-Method 2	
69	NA	Cover Hem	
70	NA	Cover Hem	
71	NA	Cover Hem	
72		Try #15- Decrease UL, increase LL (w / Woolly Nylon).	B
73		#12- 2 Thread Wrapped	B only
74		Blanket Stitch #17- 3 Thread Flatlock Wide	B
74		#2- 2 Thread Flatlock Wide	B
75	A	Needles	

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Page	Key	Title-Use Stitch	Needles
76	D	Appendix-Table Of Contents, Accessories, Feet, & Guides	
77	NA	Accessory Holder Base	
77	NA	Swiveling Arm	
77	NA	Retaining Screws	
78	NA	Cover Hem-Lace and Braiding Guide H1	
78	NA	Cover Hem-Hemmer Guide H2	
79	NA	Cover Hem	
80	NA	Cover Hem-Faggoting Guide F2	
80	NA	Cover Hem-Lace Guide F3	
81	NA	Cover Hem	
82		#5- 3 Thread Overlock Wide-Part 1 (One of two choices)	B
		#7- 4 Thread Overlock-Part 1 (One of two choices)	B & C
82	NA	Cover Hem-Part 2	
83	NA	Cover Hem	
84		#7- 4 Thread Overlock	B & C
85	NA	Cover Hem	
86	NA	Cover Hem	
87		#8- Chainstitch (One of two choices)	A
	NA	Cover Hem (One of two choices)	
88		#5- 3 Thread Overlock (One of two choices)	B
		#7- 4 Thread Overlock (One of two choices)	B & C
88	NA	Cover Hem	
89		#2- 2 Thread Flatlock Wide or #6-2 Thread Overedge Wide	W=B 1 N=C
90		#7- 4 Thread Overlock	B & C
91-92		#8- Chainstitch	A
93		#2- 2 Thread Flatlock Wide (One of two choices)	B
93		#18- 3 Thread Rolled Hem	B
94	NA	Edge Guide	
95		#7- 4 Thread Overlock	B & C
96		#8- Chainstitch	A
97		#8- Chainstitch (One of two choices)	A
	NA	Cover Hem (One of two choices)	

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