

4862 Conversion Booklet

This booklet is helpful in converting
“Making Friends With Decorative Serging On the Pfaff 4872” for use with the 4862.

Dear 4862 Owners:

When I decided to write the book **“Making Friends With Decorative Serging On the Pfaff 4872”** I weighed whether or not to include information on both the 4872 and 4862 in the same book. After much thought on it and many seminars I decided it made more sense to write it specifically for the 4872. I also decided to offer this conversion booklet for 4862 owners. It would have been too confusing to have both models listed because of the format used in the book.

I would like to make a few suggestions that I believe would make this conversion process simple.

Go page by page with this booklet in hand and write the appropriate stitch # and needle position(s) on each page.

It would be helpful to start a workbook of stitches completed making reference to the technique, accessory, foot or guide. **Serger Project Cards** are helpful in doing this.

Serger Project Cards are helpful for recording the various settings you need to remember. There are two positions that do not apply to the 4862. See the diagram below for more information regarding this.

There is also a chart included in this booklet that offers a quick reference for the stitches and positions of necessary parts of your serger. I hope you find it helpful as you learn to use your serger for more than just finishing seams.

Linda

You may download this conversion booklet from the web site. I will also post updates and additions as necessary.

Technique:		Stitch #		
Tension	Thread Used	Settings		
Blue		Length		
Green		Width		
Red		Foot		
Yellow		Plate		
Purple		Differential		
Needles	Needle Type	Attach	Position of:	Move
R 1 2		Overlock Cover or Sewing Table	Stitch Finger	Up - Down
L 0 1 2		Use Converter? Yes - No	Upper Blade	Up - Down
			Upper Loper	Up - Down

You do not have a purple tension disk.

You do not have L 0 needle position.



Home of the “Happy Serger”

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Use the following information to aid in converting to the proper stitch # and needle position(s) needed for the 4862

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Page	Key	Title-Use Stitch	
1	A	Dedication	
2	A	Table of Contents	
3	A	How To Use This Workbook	
3-4	D	Introduction To Your Serger-Review in your 4862 manual.	
4	A	Thread Tension-Balancing Stitches	
5	A	Maintenance And Oiling-Color Coding	
5	A	Tying On a New Decorative Thread	
6	A	Items needed to Complete Workbook	
7	A	Decorative Serging Hints And Helps	
8	A	Decorative Threads List	
9	A	Woolly Nylon	
			Key
			A= Most info applies to your serger.
			NA= Does not apply to your serger, or is not available to you.
			D= Differs, review in your manual.
			UL= Upper Looper
			LL= Lower Looper
			W= Wide
			N= Narrow
			Needles
10		#3- 3 Thread Overedge	R 1
11		#3- 3 Thread Overedge	R 1
12		#3- 3 Thread Overedge	R 1
13		#3- 3 Thread Overedge	R 1
14-15		#3- 3 Thread Overedge	W-R1/N-R2
16		#3- 3 Thread Overedge	R 1
17		#3- 3 Thread Overedge	R 1
18		#2- 4 Thread Overedge	R 1&2
19		#2- 4 Thread Overedge	R 1&2
20		#3- 3 Thread Overedge	R 2
21		#3- 3 Thread Overedge	R 2
22		#3- 3 Thread Overedge	R 2
23		#3- 3 Thread Overedge	R 2
24		#3- 3 Thread Overedge	R 2
25		#4- 3 Thread Flatlock Wide	R 1
26		#5- 2 Thread Flatlock Wide	R 1
27		#5- 2 Thread Flatlock Wide	R 1
28		#5- 2 Thread Flatlock Wide	R 1
29-30		#5- 2 Thread Flatlock Wide	R 1
31		#5- 2 Thread Flatlock Wide	R 1
32-33		#5- 2 Thread Flatlock Wide	R 1
34		#5- 2 Thread Flatlock Wide	R 1
35		#5- 2 Thread Flatlock Wide	R 1

Page	Key	Title-Use Stitch	Needles
36		#5- 2 Thread Flatlock Wide	R 1
37		#5- 2 Thread Flatlock Wide	R 1
38		#5- 2 Thread Flatlock Wide	R 1
39-40		#5- 2 Thread Flatlock Wide	R 1
41-42		#5- 2 Thread Flatlock Wide	R 1
43		#5- 2 Thread Flatlock Wide	R 1
44		#6- 2 Thread Flatlock Narrow	R 2
45		#6- 2 Thread Flatlock Narrow	R 2
46-47		#6- 2 Thread Flatlock Narrow	R 2
48		#6- 2 Thread Flatlock Narrow	R 2
49		#6- 2 Thread Flatlock Narrow	R 2
50		#6- 2 Thread Flatlock Narrow	R 2
51		#6- 2 Thread Flatlock Narrow	R 2
52		#8- 3 Thread Folded Rolled Hem	R 2
53		#9- 2 Thread Folded Rolled Hem	R 2
54		#8- 3 Thread Folded Rolled Hem	R 2
55-56		#8- 3 Thread Folded Rolled Hem	R 2
57		#8- 3 Thread Folded Rolled Hem	R 2
58		#1- Chainstitch	L 2
59		#1- Chainstitch	L 2
60		#1- Chainstitch	L 2
61		#1- Chainstitch	L 2
62		#1- Chainstitch	L 2
63-64		#1- Cover Hem	L 1&2
65	NA		
66		#1- Cover Hem-Faggoting	L 1&2
67		Method 1 is available to you.	
68	NA	Method 2 is not available to you.	L 1&2
69		#1- Cover Hem	L 1&2
70		#1- Cover Hem	L 1&2
71		#1- Cover Hem	L 1&2
72		Try #3- Decrease UL, increase LL (w / Woolly Nylon).	R 1
73		#10- 2 Thread Wrapped	R 1 only
74	3 th	Blanket Stitch #4- 3 Thread Flatlock Wide	R 1
74	2 th	#5- 2 Thread Flatlock Wide or #6- 2 Thread Overedge Wide	R 1
75	A	Needles	

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Page	Key	Title-Use Stitch	Needles
76	D	Appendix-Table Of Contents, Accessories, Feet, & Guides	
77	A	Accessory Holder Base	
77	A	Swiveling Arm	
77	A	Retaining Screws	
78		#1- Cover Hem-Lace and Braiding Guide H1	L 1&2
78		#1- Cover Hem-Hemmer Guide H2	L 1&2
79		#1- Cover Hem	L 1&2
80		#1- Cover Hem-Faggoting Guide F2	L 1&2
80		#1- Cover Hem-Lace Guide F3	L 1&2
81		#1- Cover Hem	L 1&2
82		#3- 3 Thread Overedge Wide-Part 1 (One of two choices)	L 1&2
		#2- 4 Thread Overedge-Part 1 (One of two choices)	L 1&2
82		#1- Cover Hem-Part 2	L 1&2
83		#1- Cover Hem	L 1&2
84		#2- 4 Thread Overedge	R 1&2
85		#1- Cover Hem	L 1&2
86	NA	You may like using the right opening for guiding fishline. The left opening is used with a narrow cover hem that you do not have.	
87		#1- Chainstitch (One of two choices)	L 2
		#1- Cover Hem (One of two choices)	L 1&2
88		#3- 3 Thread Overedge (One of two choices)	R 1
		#2- 4 Thread Overedge (One of two choices)	R 1&2
88		#1- Cover Hem	L 1&2
89		#5- 2 Thread Flatlock Wide or #6-2 Thread Overedge Wide	W=R 1 N=R 2
90		#2- 4 Thread Overedge	R 1&2
91-92		#1- Chainstitch	L 2
93		#5- 2 Thread Flatlock Wide (One of two choices)	R 1
		#6- 2 Thread Overedge Wide (One of two choices)	R 1
93		#8- 3 Thread Folded Rolled Hem or	R 1
		#9- 2 Thread Folded Rolled Hem	R 1
		(see Special Note about needle position for this technique)	
94	A	This page applies to your model too.	
95		#2- 4 Thread Overedge	R 1&2
96		#1- Chainstitch	L 2
97		#1- Chainstitch (One of two choices)	L 2
		#1- Cover Hem (One of two choices)	L 1&2