

4852 Conversion Booklet

This booklet is helpful in converting
“Making Friends With Decorative Serging On the Pfaff 4872” for use with the 4852.

Dear 4852 Owners:

When I decided to write the book **“Making Friends With Decorative Serging On the Pfaff 4872”** I weighed whether or not to include information on both the 4872 and 4862 in the same book. After much thought on it and many seminars I decided it made more sense to write it specifically for the 4872. I also decided to offer A conversion booklet for 4862 owners. It would have been too confusing to have more than one model listed because of the format used in the book. Now that the new 4852 model is available I am offering a Conversion Booklet for it too.

I would like to make a few suggestions that I believe would make this conversion process simple.

Go page by page with this booklet in hand and write the appropriate stitch # and needle position(s) on each page.

It would be helpful to start a workbook of stitches completed making reference to the technique, accessory, foot or guide. **Serger Project Cards** are helpful in doing this.

Serger Project Cards are helpful for recording the various settings you need to remember. There is one position that does not apply to the 4852. See the diagram below for more information regarding this.

I hope you find this helpful as you learn to use your serger for more than just finishing seams.

Linda

I will also post updates and additions as necessary on the Web Site.



Home of the “Happy Serger”

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Technique:				Stitch #	
Tension		Thread Used		Settings	
Blue				Length	
Green				Width	
Red				Foot	
Yellow				Plate	
Purple				Differential	
Needles	Needle Type	Attach		Position of:	Move
R 1 2		Overlock Cover or Sewing Table		Stitch Finger	Up - Down
L 0 1 2		Use Converter	Yes - No	Upper Blade	Up - Down
				Upper Looper	Up - Down

You do not have L 0 needle position.

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Use the following information to aid in converting to the proper stitch # and needle position(s) needed for the 4862

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Page	Key	Title-Use Stitch	
1	A	Dedication	
2	A	Table of Contents	
3	A	How To Use This Workbook	
3-4	D	Introduction To Your Serger-Review in your 4852 manual.	
4	A	Thread Tension-Balancing Stitches	
5	A	Maintenance And Oiling-Color Coding	
5	A	Tying On a New Decorative Thread	
6	A	Items needed to Complete Workbook	
7	A	Decorative Serging Hints And Helps	
8	A	Decorative Threads List	
9	A	Woolly Nylon	
			Key
			A= Most info applies to your serger.
			NA= Does not apply to your serger, or is not available to you.
			D= Differs, review in your manual.
			UL= Upper Looper
			LL= Lower Looper
			W= Wide
			N= Narrow
			Needles
10		#6- 3 Thread Overedge Wide	R 1
11		#6- 3 Thread Overedge Wide	R 1
12		#6- 3 Thread Overedge Wide	R 1
13		#6- 3 Thread Overedge Wide	R 1
14-15		#6- 3 Thread Overedge Wide (or #5 Narrow)	W-R1/N-R2
16		#6- 3 Thread Overedge Wide	R 1
17		#6- 3 Thread Overedge Wide	R 1
18		#7- 4 Thread Overedge	R 1&2
19		#7- 4 Thread Overedge	R 1&2
20		#5- 3 Thread Overedge Narrow	R 2
21		#5- 3 Thread Overedge Narrow	R 2
22		#5- 3 Thread Overedge Narrow	R 2
23		#5- 3 Thread Overedge Narrow	R 2
24		#5- 3 Thread Overedge Narrow	R 2
25		#18- 3 Thread Flatlock Wide	R 1
26		#4- 2 Thread Flatlock Wide	R 1
27		#4- 2 Thread Flatlock Wide	R 1
28		#4- 2 Thread Flatlock Wide	R 1
29-30		#4- 2 Thread Flatlock Wide	R 1
31		#4- 2 Thread Flatlock Wide	R 1
32-33		#4- 2 Thread Flatlock Wide	R 1
34		#4- 2 Thread Flatlock Wide	R 1
35		#4- 2 Thread Flatlock Wide	R 1

Page	Key	Title-Use Stitch	Needles
36		#4- 2 Thread Flatlock Wide	R 1
37		#4- 2 Thread Flatlock Wide	R 1
38		#4- 2 Thread Flatlock Wide	R 1
39-40		#4- 2 Thread Flatlock Wide	R 1
41-42		#4- 2 Thread Flatlock Wide	R 1
43		#4- 2 Thread Flatlock Wide	R 1
44		#3- 2 Thread Flatlock Narrow	R 2
45		#3- 2 Thread Flatlock Narrow	R 2
46-47		#3- 2 Thread Flatlock Narrow	R 2
48		#3- 2 Thread Flatlock Narrow	R 2
49		#3- 2 Thread Flatlock Narrow	R 2
50		#3- 2 Thread Flatlock Narrow	R 2
51		#3- 2 Thread Flatlock Narrow	R 2
52		#15- 3 Thread Folded Rolled Hem	R 2
53		#13- 2 Thread Folded Rolled Hem	R 2
54		#15- 3 Thread Folded Rolled Hem	R 2
55-56		#15- 3 Thread Folded Rolled Hem	R 2
57		#15- 3 Thread Folded Rolled Hem	R 2
58		#1- Chainstitch	L 2
59		#1- Chainstitch	L 2
60		#1- Chainstitch	L 2
61		#1- Chainstitch	L 2
62		#1- Chainstitch	L 2
63-64		#2- Cover Stitch	L 1&2
65	NA	Cover Stitch Pintucks are not available to you.	
66		#2- Cover Stitch-Faggoting	L 1&2
67		Method 1 is available to you.	
68	NA	Method 2 is not available to you.	L 1&2
69		#2- Cover Stitch	L 1&2
70		#2- Cover Stitch	L 1&2
71		#2- Cover Stitch	L 1&2
72		Try #6- Decrease UL, increase LL (w / Woolly Nylon).	R 1
73		#10- 2 Thread Wrapped	R 1 only
74		Blanket Stitch #18- 3 Thread Flatlock Wide	R 1
74		Blanket Stitch #4- 2 Thread Flatlock Wide	R 1
75	A	Needles	

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Page	Key	Title-Use Stitch	Needles
76	D	Appendix-Table Of Contents, Accessories, Feet, & Guides	
77	A	Accessory Holder Base	
77	A	Swiveling Arm	
77	A	Retaining Screws	
78		#2- Cover Stitch-Lace and Braiding Guide H1	L 1&2
78		#2- Cover Stitch-Hemmer Guide H2	L 1&2
79		#2- Cover Stitch	L 1&2
80		#2- Cover Stitch-Faggoting Guide F2	L 1&2
80		#2- Cover Stitch-Lace Guide F3	L 1&2
81		#2- Cover Stitch	L 1&2
82		#6- 3 Thread Overedge Wide-Part 1 (One of two choices)	L 1&2
		#7- 4 Thread Overedge-Part 1 (One of two choices)	L 1&2
82		#2- Cover Stitch-Part 2	L 1&2
83		#2- Cover Stitch	L 1&2
84		#7- 4 Thread Overedge	R 1&2
85		#2- Cover Stitch	L 1&2
86	NA	You may like using the right opening for guiding fishline. The left opening is used with a narrow cover hem that you do not have.	
87		#1- Chainstitch (One of two choices)	L 2
		#2- Cover Stitch (One of two choices)	L 1&2
88		#6- 3 Thread Overedge (One of two choices)	R 1
		#7- 4 Thread Overedge (One of two choices)	R 1&2
88		#2- Cover Stitch	L 1&2
89		#4- 2 Thread Flatlock Wide or #3-2 Thread Flatlock Narrow	W=R 1 N=R 2
90		#7- 4 Thread Overedge	R 1&2
91-92		#1- Chainstitch or #9 5 Thread Safety Stitch Wide	L 2
93		#4- 2 Thread Flatlock Wide	R 1
93		#15- 3 Thread Folded Rolled Hem or #13- 2 Thread Folded Rolled Hem (see Special Note about needle position for this technique)	R 1 R 1
94	A	This page applies to your model too.	
95		#7- 4 Thread Overedge	R 1&2
96		#1- Chainstitch	L 2
97		#1- Chainstitch (One of two choices) #2- Cover Stitch (One of two choices)	L 2 L 1&2